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ON THE SYNTHESSES AND PROPERTIES OF SOME HEXAFLUOROBISMUTHATE  
(V) SALTS AND THEIR USE IN THE METATHETICAL SYNTHESIS OF  $\text{NF}_4^+$   
SALTS

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SUMMARY

The salts  $\text{LiBiF}_6$ ,  $\text{NaBiF}_6$ ,  $\text{KBiF}_6$ ,  $\text{CsBiF}_6$  and  $\text{NF}_4\text{BiF}_6$  were prepared and characterized. Differences in the observed numbers and relative intensities of some of the Raman bands of these salts are explained by crystal effects. Solubilities of these salts in anhydrous HF at  $-78^\circ$  were determined and compared to those of the corresponding  $\text{SbF}_6^-$  salts. It was shown that, contrary to a previous report,  $\text{CsBiF}_6$  does not exhibit any unusual properties such as forming a mushy volatile HF adduct. The potential of  $\text{NF}_4\text{BiF}_6$  based metathetical processes for the production of other  $\text{NF}_4^+$  salts was evaluated. The novel  $\text{H}_3\text{O}^+\text{BiF}_6^-$  salt was prepared and characterized. The usefulness of  $\text{BiF}_5$  for water removal from HF is briefly discussed.

INTRODUCTION

In the course of our work on oxonium salts [1] and metathetical  $\text{NF}_4^+$  salt processes [2-6], we became interested in pentavalent bismuth compounds as possible replacements for the corresponding antimony compounds. For example, the use of the less volatile  $\text{BiF}_5$  has been proposed [1], but has never been tested, as an alternative to  $\text{SbF}_5$

for removal of small amounts of water from HF. Because  $\text{NF}_4\text{BiF}_6$  has become readily accessible by direct thermal synthesis from  $\text{NF}_3$ ,  $\text{F}_2$ , and  $\text{BiF}_5$  [7], it holds potential as a starting material in metathetical processes for the production of other less accessible  $\text{NF}_4^+$  salts. However, its usefulness in such a process depends on the relative solubilities of its salts in a suitable solvent, such as anhydrous HF. Although  $\text{BiF}_6^-$  salts have been known [8] since 1950, only a small number of papers [7, 9-18] dealing with  $\text{BiF}_6^-$  salts have been reported since then, and some of the reported data are very much open to question. For example, Surles and coworkers reported [13] that HF formed a stable adduct with  $\text{CsBiF}_6$  and that this adduct readily sublimed on heating. Consequently, a more systematic study of  $\text{BiF}_6^-$  salts was necessary in order to be able to properly evaluate the potential of  $\text{BiF}_6^-$  salts in the above applications

## EXPERIMENTAL

### Materials and Apparatus

The apparatus, handling procedures, and the method used for the HF drying have previously been described [1,6]. Bismuth pentafluoride (Ozark Mahoning Co.) did not contain any detectable impurities and was used as received. Antimony pentafluoride (Ozark Mahoning Co.) was distilled prior to use. Lithium fluoride (Baker, A. R.) and NaF (MCB, Reagent grade) were used as received. Potassium fluoride (Allied, Reagent grade) and CsF (KBI) were dried by fusion in a platinum crucible and powdered in the drybox. The syntheses of  $\text{NF}_4\text{BiF}_6$  [7] and  $\text{NF}_4\text{SbF}_6$  [4] have previously been described. Except for  $\text{NaBF}_4$  which was obtained from  $\text{H}_3\text{BO}_3$  and  $\text{Na}_2\text{CO}_3$  in concentrated aqueous HF solution, all the alkali metal tetrafluoroborates were prepared by introducing a slight excess of gaseous  $\text{BF}_3$  into stirred solutions of the corresponding alkali metal fluorides in anhydrous HF at 20°, followed by removal of the volatile products.

### Syntheses of $\text{BiF}_6^-$ and $\text{SbF}_6^-$ Salts

For the syntheses of the alkali metal hexafluorobismuthates, equimolar amounts of finely powdered alkali metal fluoride and  $\text{BiF}_5$  were heated in a Monel cylinder for several days to 280° under 2 atm

of  $F_2$ . The vibrational spectra of the resulting products showed no evidence for the presence of either unreacted  $BiF_5$  [19] or polybismuthate salts [7]. When these reactions were carried out at  $150^\circ$ , however, the products contained some polybismuthate salts. The alkali metal hexafluoroantimonates were prepared in a similar manner by heating equimolar mixtures of  $SbF_5$  and the corresponding alkali metal fluoride in a  $F_2$  atmosphere to  $280^\circ$ . Again, vibrational spectra of the solid products showed no evidence for the presence of polyantimonates.

### Spectra

Infrared spectra of solids were recorded as dry powders between pressed AgCl or AgBr disks on a Perkin Elmer Model 283 spectrometer. Raman spectra were recorded in glass melting point, quartz or Kel-F capillaries on a Cary Model 83 spectrophotometer using the  $4880\text{\AA}$  exciting line of an Argon ion laser. Debye-Scherrer powder patterns were taken using a GE Model XRD-6 diffractometer with nickel filtered copper  $K\alpha$  radiation and quartz capillaries as sample containers. The thermal decomposition of salts was examined with a Perkin Elmer differential scanning calorimeter (Model DSC-1B) using crimp-sealed aluminum pans as sample containers and a heating rate of  $2.5^\circ/\text{min}$  at atmospheric pressure.

### Solubility Measurements

Solubilities of the salts in anhydrous HF at  $-78^\circ$  were measured in an apparatus similar to that previously described [6] for metathetical reactions, except for eliminating trap I. Saturated solutions were prepared at  $-78^\circ$  and separated from excess undissolved salt by filtration at  $-78^\circ$ . The HF solvent was pumped off at ambient temperature, and the amount of HF used and of the solid residues obtained after HF removal were determined by weighing.

### Metathetical Reactions

Metathetical reactions between  $NF_4BiF_6$  or  $NF_4SbF_6$  and different alkali metal tetrafluoroborates in anhydrous HF solution were carried out as previously described [4,6].

### Synthesis of $H_3OBiF_6$

Bismuth pentafluoride (10.08 mmol) was transferred in the glove box into a passivated (with  $ClF_3$ ) Teflon FEP ampule containing a Teflon coated magnetic stirring bar. Anhydrous HF (10.12 g) which had been stored over  $BiF_5$  was condensed into the ampule at  $-196^\circ$ . The mixture was warmed to room temperature, and the Raman spectrum of the resulting clear solution was recorded. It showed bands similar, but not identical, to those expected for either  $BiF_6^-$  (see below) or solid  $BiF_5$  [16, 19]. The ampule was cooled to  $-196^\circ$ , and distilled  $H_2O$  (10 mmol) was syringed into the ampule. On warm up to ambient temperature, a copious white precipitate was formed. The mixture was stirred for ten hours at  $25^\circ$ . The Raman spectrum of the clear solution above the white solid precipitate showed the bands characteristic for  $BiF_6^-$  (see below). Removal of the HF solvent in a dynamic vacuum at  $-45^\circ$  resulted in the formation of a white solid (3.469g, weight calcd for 10.08 mmol of  $H_3OBiF_6 = 3.447g$ ) which was identified by Raman and infrared spectroscopy as  $H_3O^+BiF_6^-$ . This solid was stable at ambient temperature only under an HF pressure of about 20mm. On evacuation of the ampule, the white solid would immediately turn dark brown. When the valve of the ampule was closed to allow the pressure to build up again, the white color of the sample was restored. Complete decomposition of  $H_3OBiF_6$  in a dynamic vacuum at  $35^\circ$  for 3 days resulted in a light cream colored solid. Based on its weight, physical properties (nonhygroscopic, insoluble in  $H_2O$  and aqueous HCl, sublimation at the softening point of glass), and elemental analysis (found: Bi, 77.2; F, 23.3; O, 0.2; calcd for  $BiF_3$ : Bi, 78.57, F, 21.43; O, 0) this solid appeared to be mainly  $BiF_3$ . The vibrational spectra of the solid decomposition product did not show any evidence for the presence of either  $H_3O^+$  or  $BiF_6^-$ .

## RESULTS AND DISCUSSION

### Syntheses and Properties of Hexafluorobismuthates

The alkali metal hexafluorobismuthates were prepared from equimolar amounts of  $BiF_5$  and the corresponding alkali metal fluoride by heating to  $280^\circ$  in a Monel cylinder. Fluorine was added to the

cylinder to suppress possible decomposition of  $\text{BiF}_5$  to  $\text{BiF}_3$  and  $\text{F}_2$ . This synthesis is similar to that [9] previously reported, except for using a significantly higher temperature. Using the previously reported [9] temperature conditions (85-150°), the product always contained some polybismuthate salt. For the syntheses of the alkali metal hexafluoroantimonates, similar reaction conditions were required to suppress the formation of polyantimonates.

The rather unusual properties previously reported [13] for  $\text{CsBiF}_6$  could not be confirmed. Thus,  $\text{CsBiF}_6$  was quantitatively recovered from HF solutions by pumping at ambient temperature, without any evidence for the formation of a stable  $\text{CsBiF}_6 \cdot x\text{HF}$  adduct. Furthermore, no evidence was found for sublimation without decomposition for either HF treated or untreated  $\text{CsBiF}_6$ . DSC data obtained for  $\text{CsBiF}_6$  showed a small reversible endotherm at 190°, attributed to a phase change, and the onset of a large endotherm at 308°, attributed to decomposition. Thermal decomposition of  $\text{CsBiF}_6$  around 300° was confirmed by visual observation of samples sealed in melting point capillaries. At this temperature, sublimation of  $\text{BiF}_5$  to the colder parts of the capillary occurred. For comparison, DSC data were also recorded for  $\text{CsSbF}_6$ . They showed a small reversible endotherm (phase change) at 187° and the onset of endothermic decomposition at 296°. These data show that the thermal stabilities of  $\text{CsSbF}_6$  and  $\text{CsBiF}_6$  are similar, with the bismuth salt being slightly more stable.

The vibrational spectra of the alkali metal hexafluorobismuthates were also recorded and showed some remarkable differences (see Figure 1). Particularly, the Raman active deformation mode exhibited different numbers of bands and intensity ratios. In order to determine whether the observed splittings were caused by the simultaneous presence of more than one crystal modification, the Debye-Scherrer powder patterns of these compounds were recorded. In excellent agreement with a previous report [10], it was found that  $\text{LiBiF}_6$  and  $\text{NaBiF}_6$  were rhombohedral ( $\text{LiSbF}_6$  type),  $\text{KBiF}_6$  was cubic (low-temperature  $\alpha$ -modification), and  $\text{CsBiF}_6$  was rhombohedral ( $\text{KOsF}_6$  type). No evidence was found for the presence of other modifications in either the thermally prepared (280°) or the HF recrystallized (-78°) samples. The observed splittings can be readily explained, however, by solid state effects. In the rhombohedral compounds (space group  $R\bar{3}-C_{3i}^2$ , Nr. 148, 1 molecule per Bravais cell [10]), the site symmetry of  $\text{BiF}_6^-$  is  $C_{3i}$ .

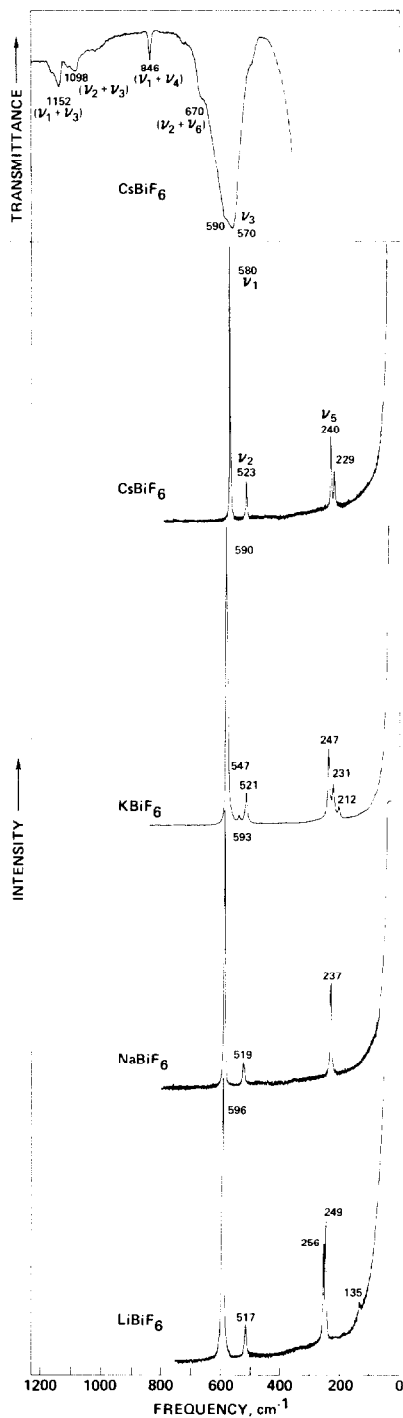


Figure 1.

Infrared spectrum of  $\text{CsBiF}_6$  and Raman spectra of  $\text{CsBiF}_6$ ,  $\text{KBiF}_6$ ,  $\text{NaBiF}_6$ , and  $\text{LiBiF}_6$ . The infrared spectrum was recorded as a dry powder between pressed  $\text{AgCl}$  disks. The broken line is due to absorption by the window material.

TABLE I.

Correlation Table for Isolated  $\text{BiF}_6^-$  of Point Group  $O_h$  and for Site Symmetry  $C_{3i}$

$O_h$	$C_{3i}$
$A_{1g}$	$A_g$
$E_g$	$E_g$
$F_{2g}$	$A_g + E_g$
$F_{1u}$	$A_u + E_u$
$F_{2u}$	$A_u + E_u$

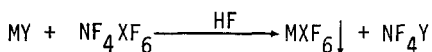
Therefore, from Table I only the  $F_{2g}$  mode in the Raman and the  $F_{1u}$  modes in the infrared are expected to be split into two components. For cubic  $\text{KBiF}_6$  (space group  $Ia\bar{3}$ , Nr. 206) the site symmetry of  $\text{BiF}_6^-$  is again  $C_{3i}$ , but since the Bravais cell contains four molecules, factor group splitting can further cause the doubly degenerate  $E_g$  modes to split into two components. These predictions are in good agreement with our observations (see Figure 1), except for  $\text{NaBiF}_6$  which exhibits only one Raman band in the  $\text{BiF}_6^-$  deformation region. This lack of splitting for  $\text{NaBiF}_6$  is attributed to a coincidence of the frequencies of the  $A_g$  and the  $E_g$  components of  $\nu_5$ . This is plausible since the weaker (probably the  $E_g$ ) component has a higher frequency in  $\text{LiBiF}_6$  and a lower frequency in  $\text{CsBiF}_6$  than the more intense (probably the  $A_g$ ) component. The frequency separation of the two components in  $\text{NaBiF}_6$  must be rather small since, even at a spectral slit width of  $1 \text{ cm}^{-1}$ , we could not resolve the band into two components.

The infrared spectrum of  $\text{CsBiF}_6$  (see Figure 1) shows a very intense and broad band for the antisymmetric  $\text{BiF}_6^-$  stretching mode  $\nu_3$  ( $F_{1u}$ ) at  $570 \text{ cm}^{-1}$ . It exhibits a pronounced shoulder at  $590 \text{ cm}^{-1}$  which probably represents the second component of  $\nu_3$  predicted for  $C_{3i}$  symmetry (see Table 1). In addition, several infrared allowed combination bands were observed (see Figure 1). From these, the frequencies of the two remaining deformation modes can be derived as:  $\nu_4(F_{1u}) = 277$  and  $\nu_6(F_{2u}) = 147 \text{ cm}^{-1}$ . It should be noted that the combination bands involving  $\nu_3$  show splittings of about  $20 \text{ cm}^{-1}$ , analogous to that exhibited by  $\nu_3$  itself. This lends further support to the above assignments.

The previously reported [16] Raman spectrum of  $\text{NOBiF}_6$  exhibits the same splittings and intensity pattern as  $\alpha\text{-KBiF}_6$ , indicating that the two compounds are probably isotypic. Of the six frequency values reported by Bougon and coworkers [14] for  $\text{BiF}_6^-$ ,  $\nu_4$  and  $\nu_5$  appear too low and should be revised. In agreement with a previous report [7], it was found that infrared spectroscopy is well suited for the detection of polybismuthate impurities in  $\text{BiF}_6^-$  salts. The polyanions result in an intense infrared band at around  $440\text{ cm}^{-1}$ .

### Solubility Measurements

The metathetical production of  $\text{NF}_4^+$  salts is based on the following principle. A readily available and highly soluble  $\text{NF}_4^+$  salt, such as  $\text{NF}_4\text{SbF}_6$ , is reacted in a suitable solvent, such as anhydrous HF, with an alkali metal salt containing the desired anion. If the alkali metal is chosen in such a manner that the starting materials and the desired  $\text{NF}_4^+$  salt product are highly soluble and the resulting alkali metal  $\text{SbF}_6^-$  salt, for example, is of very low solubility, the following general equilibrium, where  $X=\text{Sb}$ , can be shifted far to the right hand side:



The principle has been demonstrated for salts where  $Y = \text{BF}_4^-$  [2-4],  $\text{SnF}_6^{2-}$  [6],  $\text{TiF}_6^{2-}$  [5], and  $\text{NiF}_6^{2-}$  [20]. Prior to now,  $X$  had always been  $\text{Sb}$ ; but the case where  $X$  could be  $\text{Bi}$  had not been tested. Since  $\text{NF}_4\text{BiF}_6$  has recently become readily available by direct synthesis [7], and since an extrapolation of crude solubility data, previously measured [2] for alkali metal  $\text{XF}_6^-$  salts ( $X=\text{As}, \text{Sb}$ ) in HF at room temperature, indicated that  $\text{LiBiF}_6$  might possess the lowest solubility of any  $\text{MXF}_6$  salt, quantitative solubility data for  $\text{MXF}_6$  salts in anhydrous HF were desired. These data should allow to determine whether a  $\text{BiF}_6^-$  based process would offer any significant advantages over one based on  $\text{SbF}_6^-$ .

The solubilities of  $\text{NF}_4^+$  and of several alkali metal  $\text{BiF}_6^-$  and  $\text{SbF}_6^-$  salts were measured in anhydrous HF at  $-78^\circ$ . The low temperature was chosen based on our past experience [4]. The results of our measurements are summarized in Table II. As can be seen, the measured solubilities clearly favor a process based on a cesium rather than a



lithium salt. Furthermore, the solubility of  $\text{CsBiF}_6$  is only slightly lower than that of  $\text{CsSbF}_6$ , thus not compensating for the significantly lower solubility of the  $\text{NF}_4\text{BiF}_6$  starting material in HF and its less favorable formation rate [7], compared to those of  $\text{NF}_4\text{SbF}_6$  [4]. Consequently, based on all the presently available experimental data, a  $\text{CsSbF}_6$  based process appears to be the most attractive method for the metathetical preparation of other  $\text{NF}_4^+$  salts.

TABLE II

Solubilities of Various  $\text{BiF}_6^-$  and  $\text{SbF}_6^-$  Salts in Anhydrous HF at  $-78^\circ$

Anion Cation	$\text{SbF}_6^-$		$\text{BiF}_6^-$	
	a	b	a	b
$\text{NF}_4^+$	259.0	0.7951	173.1	0.4191
$\text{Li}^+$	9.21	0.0379	11.9	0.0361
$\text{Na}^+$	7.48	0.0289	25.6	0.0740
$\text{K}^+$	c	c	20.2	0.0558
$\text{Cs}^+$	1.80	0.00488	1.71	0.00373

- a) in mg of solute per g of HF
- b) in mole of solute per 1000g of HF
- c) not measured

#### Metathetical $\text{NF}_4\text{BF}_4$ Production

Since in the metathetical production of  $\text{NF}_4\text{BF}_4$  highly concentrated HF solutions are used, the activity coefficients of the ions are expected to differ significantly from those of the more dilute solutions of the solubility measurements. Consequently, the knowledge of solubility data is insufficient to predict accurately the product composition obtainable from metathetical experiments.

Metathetical  $\text{NF}_4\text{BF}_4$  production runs using different  $\text{MBF}_4$  and  $\text{NF}_4\text{XF}_6$  salts in HF were carried out. Typical results from such experiments are shown in Table III. As can be seen, the data of Tables II and III are only in qualitative, but not quantitative, agreement. As

TABLE III.

Comparison of the Composition of the Crude Products Obtained by the Metatheses of  $\text{NF}_4^+$  Salts with Different Alkali Metal Tetrafluoroborates in HF at  $-78^\circ$

System <sup>a</sup>	Composition of Product (weight %)		
	$\text{NF}_4\text{BF}_4$	$\text{NF}_4\text{XF}_6$	$\text{MXF}_6$
$\text{LiBF}_4 - \text{NF}_4\text{SbF}_6$	81.7	8.4	9.9
$\text{LiBF}_4 - \text{NF}_4\text{BiF}_6$	86.7	5.9	7.4
$\text{NaBF}_4 - \text{NF}_4\text{SbF}_6$	68.3	12.6	19.1
$\text{KBF}_4 - \text{NF}_4\text{SbF}_6$	15.3	79.6	5.1
$\text{CsBF}_4 - \text{NF}_4\text{SbF}_6$	85.4	13.3	1.3

(a) A 5 mole % excess of the  $\text{NF}_4^+$  salt was used in all runs, except for the  $\text{LiBF}_4 - \text{NF}_4\text{BiF}_6$  system, where approximately stoichiometric amounts of starting materials were used.

expected, the solubilities of the alkali metal hexafluoro-antimonates and bismuthates are much higher in the concentrated solutions of the metathetical runs. Furthermore, Table III shows that a cesium salt-based process results in the best product purity. The extremely low yield of  $\text{NF}_4\text{BF}_4$  for the  $\text{KBF}_4 - \text{NF}_4\text{SbF}_6$  system is caused by  $\text{KBF}_4$  being less soluble in HF than  $\text{KSbF}_6$ . Keeping the difference in the stoichiometry of the used starting materials in mind, (see footnote of Table III) the results obtained for the  $\text{LiBF}_4 - \text{NF}_4\text{SbF}_6$  and the  $\text{LiBF}_4 - \text{NF}_4\text{BiF}_6$  system are roughly comparable.

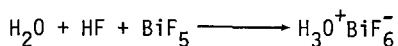
### Oxonium Hexafluorobismuthate

Our interest in the possible existence of  $\text{H}_3\text{O}^+\text{BiF}_6^-$  was twofold. The salt has previously been proposed [1] as a potential candidate for the removal of traces of water from HF. Furthermore, its possible formation in wet HF solutions of  $\text{BiF}_5$  might interfere with metathetical experiments, or result in undesired by-products, particularly when  $\text{BiF}_6^-$  salts are prepared from  $\text{BiF}_5$  and alkali metal fluorides in HF solution [13].

It was found that, contrary to a previous literature report [13],  $\text{BiF}_5$  is quite soluble in anhydrous HF and has a solubility in excess of 300 mg of  $\text{BiF}_5$  per g of HF at 22°. The Raman spectrum of this solution (Figure 2, trace A) significantly differs in the deformation region from those of the  $\text{BiF}_6^-$  anion in HF solution (Figure 2, trace B) and of solid  $\text{BiF}_5$  [16, 19], but is not unreasonable for an associated hexacoordinated bismuth fluoride.

On addition of water to this solution a copious white precipitate formed. The formation of this less soluble solid in the presence of small amounts of water could explain the previous report [13] on the low solubility of  $\text{BiF}_5$  in supposedly anhydrous HF. The Raman spectrum (Figure 2, trace B) of the HF solution above the white solid showed one polarized ( $591\text{ cm}^{-1}$ ) and two depolarized bands ( $520$  and  $220\text{ cm}^{-1}$ ), in agreement with our expectations for octahedral  $\text{BiF}_6^-$ . These frequency values are similar to those observed for the alkali metal  $\text{BiF}_6^-$  salts in the solid state (see above). The Raman spectrum of the precipitate was also recorded and was similar to that of the liquid phase. These observations show that water addition converts HF dissolved  $\text{BiF}_5$  into a  $\text{BiF}_6^-$  salt.

Further identification of the formed precipitate was achieved by pumping off the HF solvent at  $-45^\circ$ . Based on the observed material balance and vibrational spectra, the following reaction occurred



The Raman spectra of the solid product (Figure 2, traces C) showed the presence of the bands characteristic for  $\text{BiF}_6^-$  (see above) and  $\text{H}_3\text{O}^+$  [1]. The presence of these ions was further confirmed by infrared spectroscopy at  $-196^\circ$  which showed a strong band at  $3240\text{ cm}^{-1}$  with a shoulder at  $3000\text{ cm}^{-1}$  due to  $\text{H}_3\text{O}^+$  stretching and a very intense

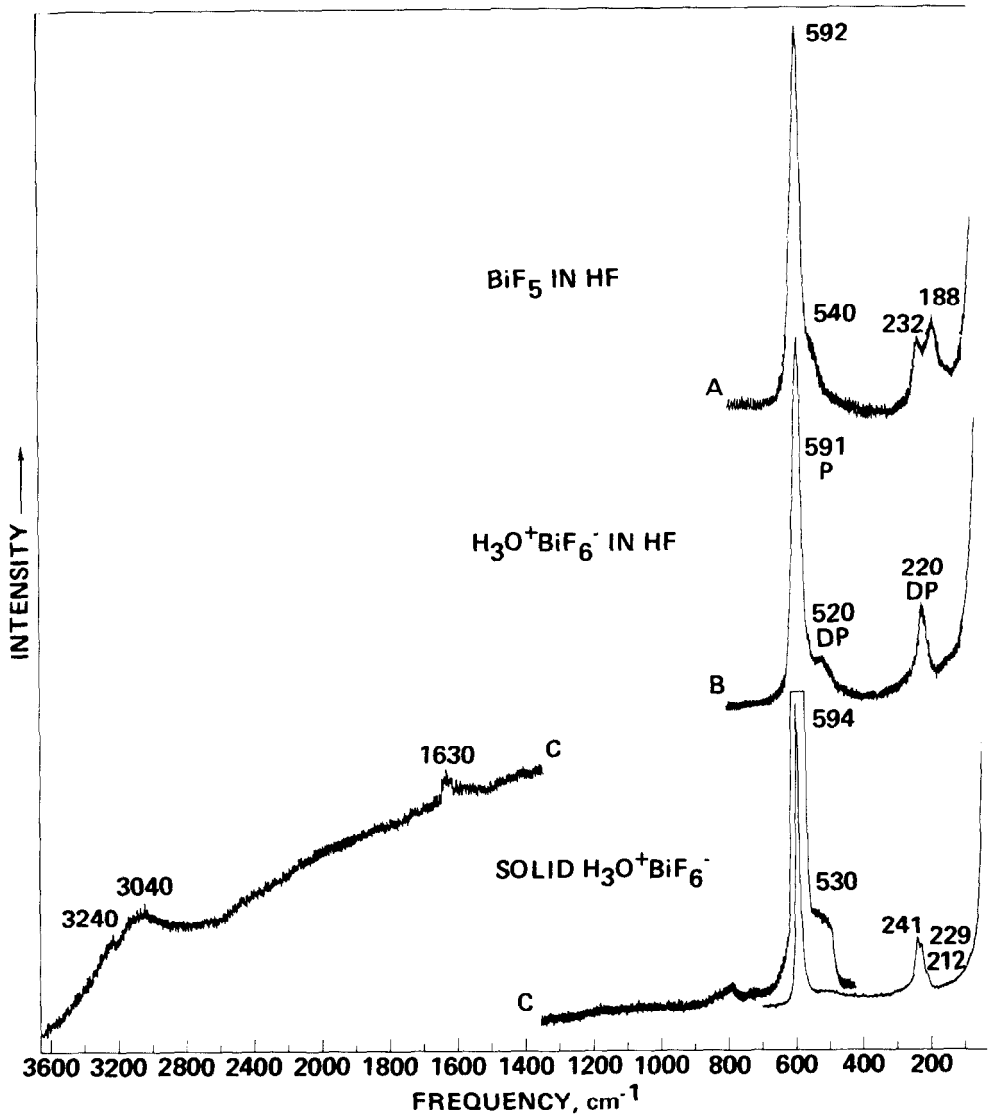
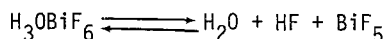


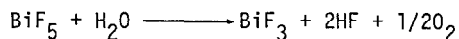
Figure 2. Raman spectra of a 1 molar solution of  $\text{BiF}_5$  in HF (trace A), a saturated solution of  $\text{H}_3\text{O}^+\text{BiF}_6^-$  in HF (trace B), and of solid  $\text{H}_3\text{O}^+\text{BiF}_6^-$  (trace C). All spectra were recorded at room temperature. P and DP indicates polarized and depolarized lines, respectively.

broad band with maxima at 598, 566 and 538  $\text{cm}^{-1}$  due to  $\text{BiF}_6^-$  stretching. The splittings for the  $\text{BiF}_6^-$  stretching mode is not surprising since at the low temperature rotational motions of the ions in the crystal lattice are frozen out [1] causing symmetry lowering due to strong anion-cation interactions. The same temperature effect was observed for the Raman spectra. At  $-100^\circ$ , the 594  $\text{cm}^{-1}$  band was observed to split into the following bands: 595 vs, 586 s, 574 mw, 562 w, 555 sh.

An interesting behavior was observed for solid  $\text{H}_3\text{OBiF}_6$ . At ambient temperature,  $\text{H}_3\text{OBiF}_6$  appears to be stable only under an HF pressure of about 20 torr. When the HF is pumped off, the compound turns instantly dark brown indicating hydrolysis of  $\text{BiF}_5$  [9]. When the HF pressure is restored, the solid turns white again. The nature of the decomposition product was established by allowing a sample of  $\text{H}_3\text{OBiF}_6$  to completely decompose in a dynamic vacuum for 3 days at  $35^\circ$ . The solid residue was found to be mainly  $\text{BiF}_3$ , as expected from the known [9] hydrolysis of  $\text{BiF}_5$ . Based on these observations, it appears that  $\text{H}_3\text{OBiF}_6$  first undergoes a reversible dissociation according to

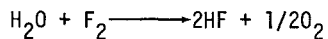
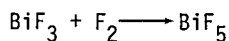
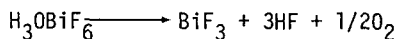
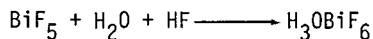


followed by the irreversible hydrolysis



with the first step being strongly suppressed by HF.

Although the thermal stability of  $\text{H}_3\text{OBiF}_6$  appears to be lower than that [1] of  $\text{H}_3\text{OSbF}_6$ , the following reaction cycle might offer a convenient method for drying HF:



The advantage of this cycle over one using  $\text{SbF}_5$  would be that  $\text{BiF}_5$  is a nonvolatile solid which is easier to handle. As shown by the above equations, the proposed cycle amounts to a fluorination of water to yield HF and oxygen. Although this objective can also be achieved by a direct treatment of wet HF with high pressure fluorine with agitation [1], the proposed cycle could offer practical advantages. For example, in the proposed cycle the fluorination step could be limited to a relatively small amount of  $\text{BiF}_3$  instead of treating the bulk of the HF with a large excess of high pressure fluorine which has to be recovered.

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